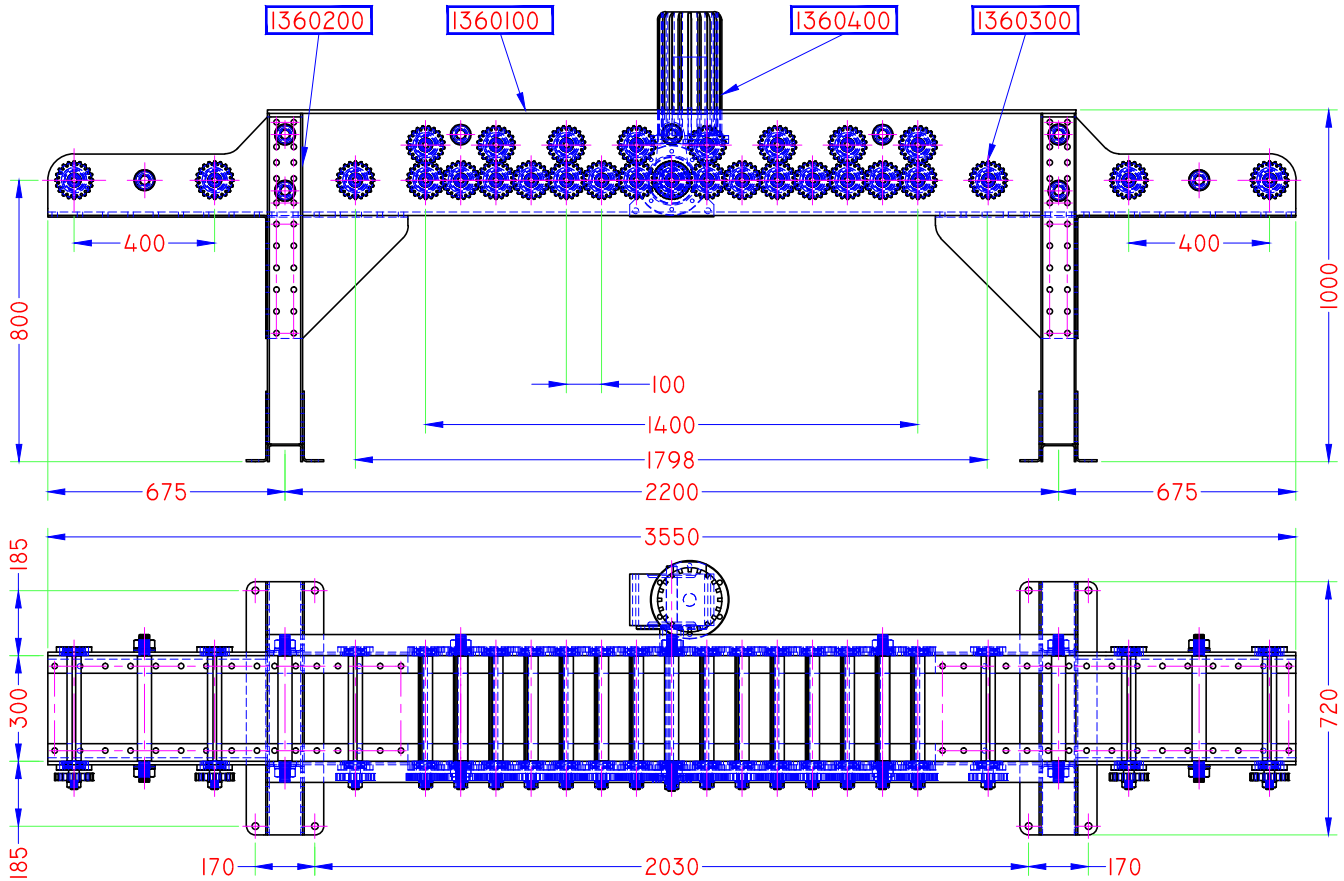


ROLL FORMING MACHINE 18 M/MIN


MODEL RF136



MAIN SPECIFICATIONS:

- ROLL FORMING MACHINE
- MODEL No. RF136
- 8 FIXED STATIONS
- 200 MM BETWEEN STATIONS
- 100 MM BETWEEN VERTICAL ROLLS
- 300 MM SHEET WIDTH
- 0.6 MM SHEET THICKNESS
- 18 M/MIN PRODUCTION RATE
- 3 HP & 60 RPM ELECTRIC MOTOR
- INPUT AND OUTPUT ROLLERS

19	1360403	GEARED MOTOR 3 HP 60 RPM	290 X 227 X 585	1	MOTOR	124.445
18	1360402	AXE FOR MOTOR	40 X 640 X 39	1	ROD 640 MM	4.63
17	1360401	MOTOR ADAPTOR	85 X 269 X 200	1	ACCESSORIES	4.1
16	1360400	ASSEMBLY OF MOTOR FIXING	641 X 265 X 200	1	ASSEMBLY	11.3
15	1360304	BEARING # 62206 ZZ	62 X 20 X 62	58	BEARING	0.346
14	1360303	GEAR	110 X 20 X 110	23	ST Mn20CR4	1.086
13	1360302	AXE	40 X 405 X 39	28	ROD 405 MM	3.328
12	1360301	BEARING HOUSING	100 X 25 X 100	57	FLANGE 25 MM	0.646
11	1360300	ASSEMBLY OF AXE	110 X 405 X 110	28	ASSEMBLY	6.518
10	1360205	LEG MAST	100 X 50 X 940	4	SHEET 5 MM	6.42
9	1360204	LEG BEDDING	625 X 280 X 350	2	SHEET 5 MM	12.28
8	1360203	LEG WEB	400 X 60 X 350	4	SHEET 5 MM	4.406
7	1360202	LEG LOWER SPASER	95 X 720 X 45	2	SHEET 5 MM	5.005
6	1360201	LEG FOOT	60 X 720 X 200	4	SHEET 5 MM	6.049
5	1360200	ASSEMBLY OF LEG	1025 X 990 X 720	2	ASSEMBLY	51.036
4	1360102	SPACING ROD	40 X 419 X 40	7	ROD 40 MM	3.4
3	1360101	SIDES OF CASE	3550 X 300 X 110	2	PLATE 10 MM	80.4
2	1360100	ASSEMBLY OF CASE	3550 X 300 X 420	1	ASSEMBLY	192.266
1	1360000	ASSEMBLY OF ROLL FORMING MACHINE	0 X 0 X 0	1	ASSEMBLY	0
SUM	1360000	ASSEMBLY OF ROLL FORMING MACHINE	0 X 0 X 0	1	ASSEMBLY	594.897 KG STEEL

ITEM	PART NO.	TECHNICAL DESCRIPTION	QUANTITY	MATERIAL	UNIT WEIGHT
		DRAWING TITLE: ASSEMBLY OF ROLL FORMING MACHINE		CLIENT NAME:	DESIGNED BY:
WEB SITE : WWW.CADSOUL.COM E-MAIL: CADSOUL@CADSOUL.COM		DRAWING NO.: 1360000		FINISH WHITE	SHEET 1:20
				SCALE DIMS IN MM	DATE 12/04/2015
				CHECKED BY:	APPROVED BY: